

Qualitative Analysis on Impact of Aging on the Electrical Properties of Polymeric Insulators

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Abstract— Studying the impact of aging on the electrical properties of polymeric insulators is crucial for ensuring the reliability and safety of electrical systems over their operational lifetimes. Start by reviewing existing research and literature on the aging mechanisms of polymeric insulators and their effects on electrical properties. This will provide insights into the key factors influencing aging, such as environmental conditions, electrical stresses, material composition, and mechanical factors. The impact of aging on the electrical properties of polymeric insulators can be significant and can lead to deterioration in insulation performance, potentially compromising the safety and reliability of electrical systems. Aging can lead to a reduction in the dielectric strength of polymeric insulators, which is the maximum electric field that the material can withstand without experiencing electrical breakdown. This decrease in dielectric strength can result from various mechanisms such as polymer chain scission, thermal degradation, moisture ingress, and surface contamination. Aging can also affect the frequency response of polymeric insulators, influencing their performance under alternating current (AC) conditions. Changes in material properties, such as capacitance and loss tangent, may occur with aging, affecting the impedance and overall electrical behavior of the insulator at different frequencies. Aging can impact the corona performance of polymeric insulators, particularly under high-voltage conditions. Corona discharge, which occurs at localized points of high electrical stress, can lead to ozone generation, material degradation, and increased electrical losses. Aging-related changes in surface conditions and material properties can influence the onset and severity of corona discharge. The impact of aging on the electrical properties of polymeric insulators underscores the importance of regular inspection, maintenance, and potentially replacement of aging insulators to ensure the continued reliability and safety of electrical systems. Understanding the mechanisms underlying aging-related degradation can aid in the development of mitigation strategies and predictive maintenance approaches to minimize the risks associated with aging in polymeric insulators.

Keywords— *leakage current, polymer insulator, conductor, geometric parameters.*

I. INTRODUCTION

The global growth in electrical energy consumption has been a significant trend over the past century, driven by factors such as population growth, urbanization, industrialization, technological advancements, and changes in lifestyle. The world's population has been steadily increasing, driving up the demand for electricity to meet the needs of households, businesses, and industries. Population growth, particularly in developing countries, has been a key driver of rising energy consumption. The ongoing trend of urbanization, with more people moving from rural areas to cities, has led to increased electricity demand for infrastructure development, residential housing, transportation, and commercial activities concentrated in urban centers. Industrial activities consume a significant portion of the world's electricity, powering factories, manufacturing processes, and production facilities. As economies develop and industrialize, the demand for electricity from industries such as manufacturing, mining, and construction increases.

Technological innovations and advancements have led to the proliferation of electrical devices and appliances in various sectors, including telecommunications, computing, transportation, healthcare, and entertainment. The widespread adoption of electrified technologies has contributed to higher energy consumption globally. Changes in lifestyle, including increased reliance on electronic devices, air conditioning, heating, and other energy-intensive amenities, have driven up electricity demand per capita in many parts of the world. Rising standards of living and consumer preferences for energy-consuming goods and services also play a role in driving energy consumption growth. The shift towards electric vehicles (EVs) and electrified transportation systems represents a significant trend in recent years. The electrification of transportation, driven by environmental concerns and government policies to reduce carbon emissions, is expected to contribute to higher electricity demand in the future.

Developing economies, particularly in Asia, Africa, and Latin America, are experiencing rapid economic growth and urbanization, leading to a surge in electricity demand as these countries invest in infrastructure development and expand access to electricity services. While energy consumption has been on the rise globally, efforts to improve energy efficiency through technological innovation, policy interventions, and consumer awareness campaigns have helped to moderate the growth rate of electricity demand in some regions. The global growth in electrical energy consumption reflects the complex interplay of demographic, economic, technological, and societal factors shaping the world's energy landscape. Meeting the growing demand for electricity while addressing sustainability challenges, such as climate change and environmental degradation, remains a key priority for policymakers, energy stakeholders, and society at large.

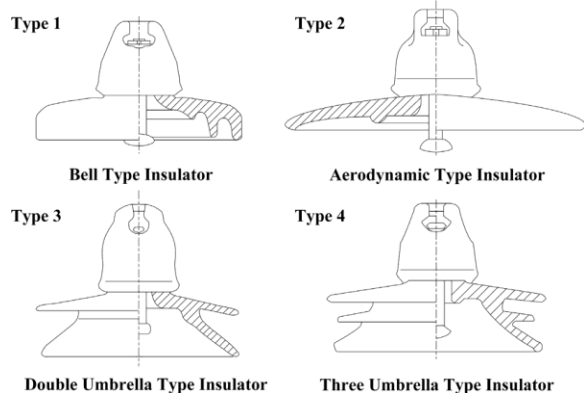


Fig. 1. Different types of insulators with design

Figure 1 shows Bell type and umbrella type insulators are two common designs used in overhead transmission lines to provide electrical insulation and mechanical support to conductors. Bell type insulators consist of a series of petticoats (also known as skirts) stacked one above the other, with each petticoat having a progressively larger diameter towards the bottom, resembling the shape of a bell. The top of the insulator is fitted with a metal cap or pin to connect it to the conductor, while the bottom is fixed to the supporting structure. Bell type insulators are typically used in medium to high voltage transmission lines, ranging from a few kilovolts (kV) to several hundred kilovolts. They are suitable for both AC and DC systems and can withstand moderate levels of mechanical stress and environmental exposure.

Umbrella type insulators consist of a series of porcelain or glass discs arranged in a stack and separated by metal or porcelain spacers. The discs are typically concave in shape, resembling an inverted umbrella, with the convex side facing upward. The top of the insulator is fitted with a metal cap or pin to connect it to the conductor, while the bottom is fixed to the supporting structure. Umbrella type insulators are commonly used in high voltage transmission lines, typically ranging from a few tens of kilovolts to several hundred kilovolts. They are particularly suitable for areas with high pollution levels, coastal regions, and industrial environments where contamination and salt deposits are prevalent. Both bell type and umbrella type insulators serve the essential function of

providing electrical insulation and mechanical support in overhead transmission lines. The choice between the two types depends on factors such as voltage level, pollution severity, mechanical stress, cost considerations, and environmental conditions at the installation site.

Insulators play a crucial role in ensuring the dependability and reliability of power systems by providing electrical insulation and mechanical support to transmission power lines. Insulators are designed to prevent electrical current from flowing between conductors and the supporting structures (such as towers or poles) of transmission lines. They effectively isolate the energized conductors from the ground and other nearby objects, thus maintaining the integrity of the electrical circuit and preventing short circuits or electrical faults. Insulators help to regulate the voltage levels along transmission lines by maintaining the desired electrical separation between conductors and the ground or support structures. This ensures that the voltage remains within acceptable limits and prevents excessive voltage drop or fluctuations, which could disrupt the operation of electrical equipment and appliances connected to the power grid. Insulators provide mechanical support to transmission lines, helping to suspend and secure the conductors in position along the route of the power line. They are designed to withstand the mechanical stresses induced by factors such as wind, ice loading, conductor sag, and line vibrations, ensuring the structural integrity and stability of the overhead line system.

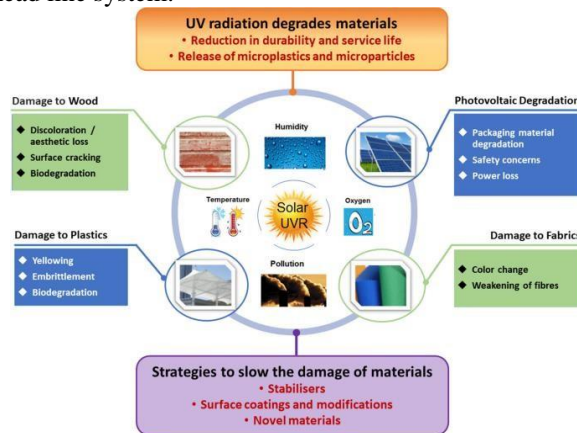


Fig. 2. Different parameters effect the insulator material

Figure 2 shows how UV(Ultraviolet) radiation can have several effects on insulators, particularly those used in outdoor applications such as overhead transmission lines. Many insulators, especially those with polymer components such as silicone rubber or polyethylene, are susceptible to degradation when exposed to UV radiation over time. UV radiation can break chemical bonds within the polymer matrix, leading to chain scission, cross-linking, and the formation of free radicals. This degradation process can result in a reduction in mechanical strength, flexibility, and overall performance of the insulator.

UV radiation can cause surface erosion and cracking of insulator materials, particularly those with organic components. The energy from UV rays can degrade the surface of the

insulator, leading to the formation of microcracks and surface roughness. This erosion can compromise the hydrophobicity and pollution performance of the insulator, increasing the risk of flashovers and electrical failures.

Insulators often have hydrophobic coatings or surface treatments to repel moisture and prevent surface tracking. UV radiation can degrade these hydrophobic coatings over time, reducing their effectiveness in repelling water droplets and preventing the buildup of contamination. Loss of hydrophobicity can increase the risk of surface flashovers and reduce the insulation performance of the insulator, especially in humid or polluted environments.

UV radiation can cause discoloration and fading of insulator materials, particularly those with organic or pigmented components. Exposure to UV rays can break down the chemical bonds responsible for coloration, leading to a loss of color intensity and changes in appearance. While cosmetic in nature, discoloration can serve as an indicator of UV-induced degradation and may signal a reduction in insulator performance.

Insulators protect the conductors and supporting structures from environmental elements such as moisture, pollution, salt spray, and UV radiation, which can degrade the performance and lifespan of electrical equipment. Insulators with hydrophobic coatings or pollution-resistant designs are particularly effective in mitigating the effects of environmental exposure. Insulators help to prevent flashovers, which occur when a disruptive discharge or arc forms across the surface of the insulator, leading to an unintended electrical breakdown. Properly designed insulators with adequate creepage distance and pollution performance reduce the risk of flashovers caused by factors such as contamination buildup, humidity, and surface tracking. By providing effective electrical insulation and mechanical support, insulators contribute to the reliability and continuity of electrical service delivery in power systems. They minimize the occurrence of electrical faults, outages, and disruptions, ensuring the uninterrupted flow of electricity to consumers and critical infrastructure.

Polymeric insulators, also known as composite insulators, are widely used in electrical transmission and distribution systems due to their lightweight, high strength, and excellent electrical properties. Polymeric insulators exhibit high dielectric strength, which is the ability to withstand electric field stress without experiencing electrical breakdown. This property is crucial for preventing current leakage and maintaining insulation integrity in high-voltage applications. Insulation resistance measures the resistance of the insulator material to the flow of electric current. Polymeric insulators typically have high insulation resistance, which helps to minimize leakage currents and maintain electrical insulation over a wide range of operating conditions.

Insulators are essential components of transmission power lines, playing a vital role in maintaining the dependability, safety, and efficiency of electrical systems. Proper selection, installation, and maintenance of insulators are essential to ensure their optimal performance and longevity, thereby safeguarding the integrity and resilience of the power grid.

II. MOTIVATION AND LITERATURE SURVEY

The motivation for studying the aging of polymeric insulators under various conditions and environments stems from several key factors. Reliability and Safety with Polymeric insulators are widely used in electrical transmission and distribution systems, where they play a critical role in maintaining insulation integrity and preventing electrical faults. Understanding how aging affects the electrical properties of these insulators is essential for ensuring the reliability and safety of electrical systems over their operational lifetimes. Performance Optimization by studying the aging process of polymeric insulators under different conditions such as temperature, humidity, pollution, and mechanical stress, engineers can identify factors that accelerate degradation and develop strategies to mitigate their effects. This knowledge allows for the optimization of insulator design, material selection, and maintenance practices to enhance performance and longevity.

Lifecycle Assessment with Polymeric insulators are expected to operate effectively for many years in outdoor environments exposed to a wide range of weather and environmental conditions. Studying the aging behavior of insulators provides insights into their expected lifespan, degradation mechanisms, and potential failure modes, enabling utilities and operators to plan for proactive maintenance and replacement strategies. Cost-effectiveness is a primary concern. Premature failure of insulators due to aging can result in unplanned outages, costly repairs, and disruptions to electrical service. By understanding the factors contributing to insulator aging, utilities can implement preventive measures to extend the lifespan of insulators, minimize downtime, and reduce overall maintenance costs. Environmental Impact of Polymeric insulators offer environmental benefits compared to traditional ceramic or glass insulators, such as reduced weight, lower transportation costs, and potential recyclability. However, the environmental impact of aging and disposal of polymeric insulators must be considered. Studying the aging process helps in identifying environmentally friendly materials and manufacturing processes and optimizing end-of-life management practices.

Regulatory Compliance with Utilities and operators are often subject to regulatory requirements and standards governing the reliability, performance, and safety of electrical infrastructure. Studying the aging of polymeric insulators allows for compliance with regulatory mandates related to equipment testing, maintenance, and replacement intervals. Technological Innovation with research into the aging of polymeric insulators fosters technological innovation in materials science, manufacturing processes, and predictive modeling techniques. Advances in understanding aging mechanisms and degradation pathways can lead to the development of new materials with improved durability, reliability, and environmental resilience. The motivation towards studying the aging of polymeric insulators under various conditions and environments is driven by the imperative to ensure the reliability, safety, and cost-effectiveness of electrical systems while minimizing

environmental impact and fostering technological progress in the field of insulator technology.

A survey on investigating and modeling aging effects on polymeric insulator electrical properties could be structured to gather insights into the following areas understand the primary objectives of research related to aging effects on polymeric insulators. Determine the scope of investigations, including the types of insulators studied, aging conditions simulated, and electrical properties analyzed.

Aging Mechanisms help to identify the various mechanisms contributing to the aging of polymeric insulators, such as thermal degradation, UV radiation exposure, moisture ingress, pollution accumulation, and mechanical stress. Assess the relative importance and interactions of these aging mechanisms in influencing the electrical properties of insulators.

III. EXPERIMENTAL SETUP

Experimental Methods are needed which explore the experimental techniques and methodologies used to investigate aging effects on polymeric insulator electrical properties. Evaluate the types of aging tests conducted, including accelerated aging tests, natural exposure tests, and laboratory simulations of environmental conditions. Electrical Properties help to survey the electrical properties commonly analysed to assess insulator aging, such as dielectric strength, insulation resistance, surface hydrophobicity, tracking and erosion resistance, partial discharge characteristics, and frequency response. Examine how these properties change over time and under different aging conditions, and their implications for insulator performance and reliability.

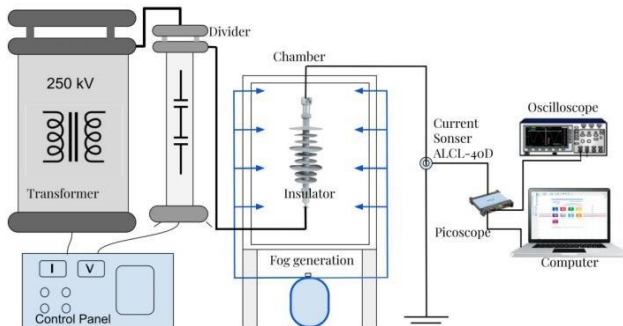


Fig. 3. Experimental setup design daigram

Figure 3 shows the experimental setup design which consist of insulator controller LC (Leakage Current) and voltage tests are commonly conducted on silicone rubber (SiR) insulators to assess their electrical performance and reliability. Leakage Current (LC) Test carries the leakage current test is performed to measure the amount of current flowing through the insulator under a specified voltage stress. It evaluates the insulation resistance and surface condition of the insulator. During the test, the SiR insulator is subjected to a constant voltage for a predetermined duration. The leakage current flowing through the insulator is then measured and monitored. The leakage current test helps to assess the integrity of the insulator's surface and the effectiveness of its hydrophobic coating in repelling moisture and contaminants. An increase in

leakage current over time may indicate deterioration of the insulator surface due to pollution, moisture ingress, or other factors. High leakage currents can lead to surface tracking, erosion, and potential flashovers. Periodic leakage current tests are essential for monitoring the condition of SiR insulators and identifying any degradation or deterioration that may compromise their electrical performance.

Voltage Test also known as a withstand voltage or dielectric strength test, is conducted to determine the insulation withstand capability of the SiR insulator under high voltage stress. During the test, the insulator is subjected to a high voltage (typically significantly higher than its rated operating voltage) for a specified duration to assess its ability to withstand electrical stress without experiencing breakdown or flashover. The voltage test helps to verify the insulation integrity and dielectric strength of the insulator under extreme operating conditions, such as lightning surges, switching transients, and overvoltage events. Insulators that pass the voltage test demonstrate their ability to maintain electrical isolation and prevent current leakage, ensuring reliable performance in high-voltage applications.

The voltage test is often conducted as part of routine quality control procedures during insulator manufacturing and testing, as well as periodic maintenance inspections in the field to verify insulator performance over time. Modelling Approaches help to investigate the mathematical and computational models developed to simulate aging effects on polymeric insulator electrical properties. Explore the underlying principles and assumptions of these models, such as degradation kinetics, material aging laws, and environmental factors. Assess the accuracy and predictive capabilities of modelling approaches in capturing the observed changes in insulator properties over time.



Fig. 4. Lab view of experiment setup

Figure 4 shows the lab setup which can calculate the ratio of non-soluble deposit density (NSDD) to equivalent salt deposit density (ESDD) is an important parameter used to evaluate the pollution performance of insulators, especially in areas prone to contamination by salt, industrial emissions, or other pollutants. Non-Soluble Deposit Density (NSDD) refers to the density of non-soluble contaminants deposited on the surface of an insulator. These contaminants typically include dust, dirt, soot, and other particulate matter that accumulate on the insulator's surface over time. NSDD is measured in units such as milligrams per square meter (mg/m^2) or micrograms

per square centimeter ($\mu\text{g}/\text{cm}^2$), representing the mass of non-soluble deposits per unit area of the insulator's surface.

Equivalent Salt Deposit Density (ESDD) is a standardized parameter used to quantify the severity of pollution on insulators, particularly in terms of its electrical impact. It represents the theoretical density of salt deposits that would produce the same electrical effect as the observed non-soluble deposits. ESDD is typically expressed in units of micrograms per square centimeter ($\mu\text{g}/\text{cm}^2$) and is calculated based on established empirical or standardized formulas that relate the electrical conductivity of the pollution layer to its salt equivalent. Validation and Verification consist review the methods used to validate and verify aging models against experimental data and field observations. Examine the challenges and limitations associated with model validation, such as variability in aging conditions, material heterogeneity, and long-term prediction accuracy.

Identify gaps in current understanding and areas for future research in investigating and modelling aging effects on polymeric insulator electrical properties. Suggest avenues for improving experimental techniques, refining modelling approaches, and integrating multi-scale analysis to enhance the predictive capability of aging models..

IV. RESULT ANALYSIS

Experimental results looked into the electrical properties and hydrophobicity that corresponded with sample aging. The recorded LC waveforms from the high-voltage test are shown together with the model parameters that were suggested for three sample insulators. The performance of insulator conductance under various circumstances was then demonstrated. Lastly, a comparison will be made between the output of the suggested model and the experimental results. The initial electrical characteristics of insulators refer to their electrical properties when they are newly manufactured and installed, before exposure to environmental factors and aging effects. These characteristics play a crucial role in determining the performance and reliability of insulators in electrical transmission and distribution systems. Dielectric strength is the maximum electric field that an insulator material can withstand without experiencing electrical breakdown. It is a measure of the insulator's ability to resist the flow of electric current and maintain electrical insulation. Higher dielectric strength indicates better insulation performance. Insulation resistance measures the electrical resistance of the insulator material to the flow of current. It reflects the effectiveness of the insulator in preventing current leakage and maintaining electrical isolation between conductors. Higher insulation resistance indicates lower current leakage and better insulation integrity.

CONCLUSION

In conclusion, the impact of aging on the electrical properties of polymeric insulators is significant and can lead to deterioration in insulation performance, posing potential risks to the reliability and safety of electrical systems. Aging-related effects can manifest in various ways, including reduction in dielectric strength can cause a decrease in the dielectric

strength of polymeric insulators, making them more susceptible to electrical breakdown and flashovers. Decrease in Insulation Resistance may decrease over time due to the formation of conductive paths, surface tracking, erosion, and degradation of the polymer matrix. Loss of Surface Hydrophobicity can lead to a reduction in surface hydrophobicity, increasing the insulator's vulnerability to moisture absorption, surface tracking, and contamination. Changes in Partial Discharge Characteristics can alter the partial discharge characteristics of insulators, indicating the presence of defects or degradation within the material. Impact on Frequency Response and Corona Performance may affect the frequency response and corona performance of insulators, influencing their behaviour under AC conditions and high-voltage stress. Overall, the cumulative effects of aging highlight the importance of regular inspection, maintenance, and potentially replacement of aging polymeric insulators to mitigate the risks associated with degradation in insulation performance.

Understanding the mechanisms underlying aging-related deterioration is essential for implementing effective mitigation strategies and ensuring the continued reliability and safety of electrical systems. Additionally, ongoing research and development efforts are needed to improve the durability and longevity of polymeric insulators and enhance their resistance to aging-related degradation..

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